

FABRICATION PROCESS

UNIT- IV

S.No.	Choose the correct alternative answer for the following question		CO
1.	Forging improves:	[B]	4
	A) Porosity B) Grain flow C) Defects D) Cracks		
2.	Drop forging uses:	[B]	4
	A) Press B) Hammer C) Roller D) Die casting		
3.	Operation produces:	[C]	4
	A) Hole B) Sheet C) Blank D) Chip		
4.	Piercing produces:	[B]	4
	A) Blank B) Hole C) Sheet D) Rod		
5.	Deep drawing is used for:	[C]	4
	A) Rods B) Sheets C) Cups D) Bars		
6.	Bending causes:	[C]	4
	A) Compression only B) Tension only C) Both tension & compression D) Shear only		
7.	Coining is used for:	[C]	4
	A) Cutting B) Bending C) Surface finishing D) Shaping		
8.	Press working uses:	[B]	4
	A) Heat B) Pressure C) Chemicals D) Casting		
9.	Sheet metal thickness is:	[C]	4
	A) Large B) Very thick C) Small D) Variable		
10.	Forging defects include:	[B]	4
	A) Blow holes B) Cold shuts C) Porosity D) Segregation		

UNIT-IV

FILL IN THE BLANKS

1. Forging improves _____ flow. (Ans: Grain)
2. Drop forging uses _____. (Ans: Hammer)
3. Blanking produces _____. (Ans: Blank)
4. Piercing produces _____. (Ans: Hole)
5. Deep drawing is used to make _____ shapes. (Ans: Cup)
6. Bending causes _____ and compression. (Ans: Tension)
7. Coining improves _____ finish. (Ans: Surface)
8. Press working uses _____. (Ans: Pressure)
9. Sheet metal has _____ thickness. (Ans: Small)
10. Forging defect includes _____. (Ans: Cold shut)